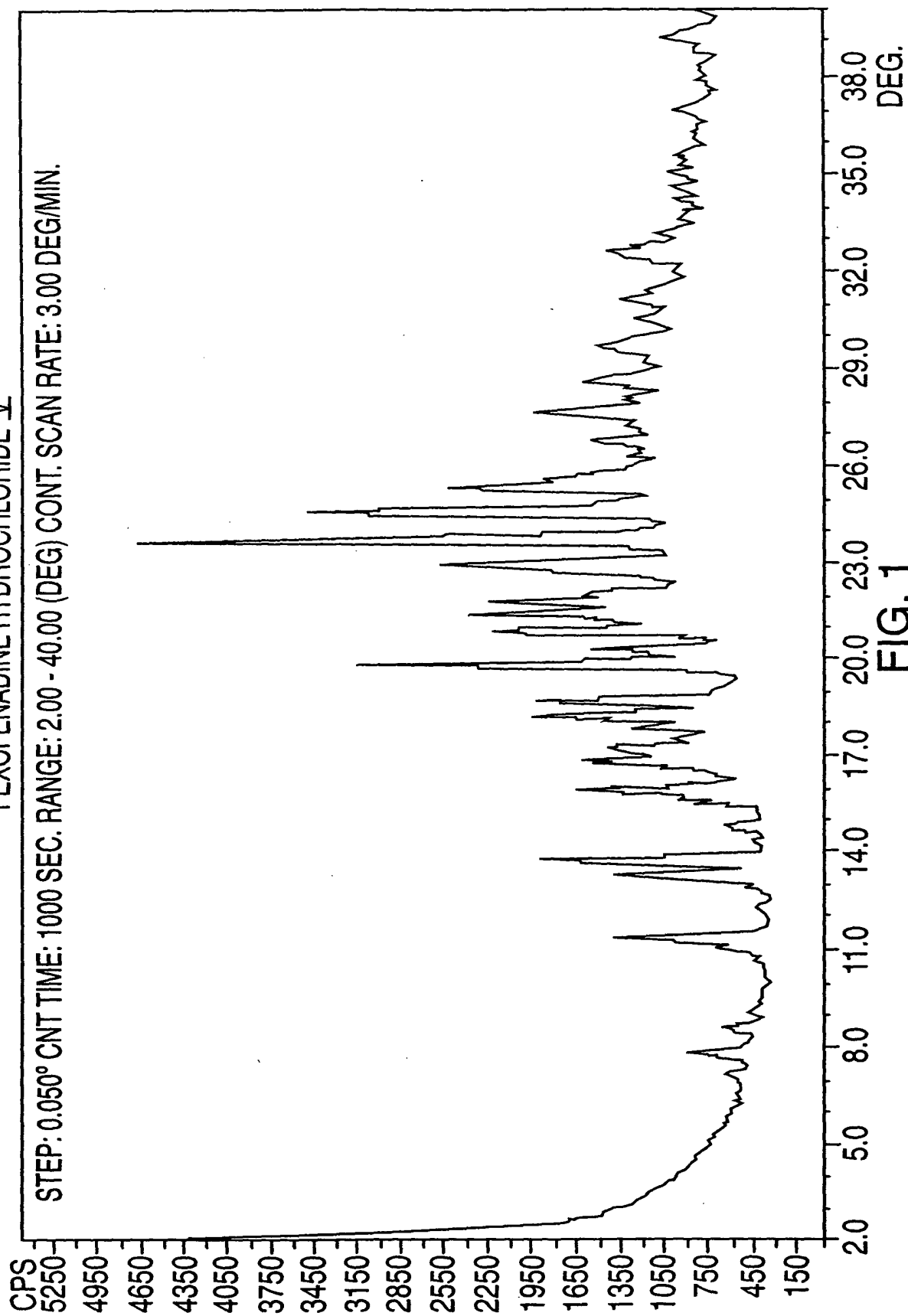
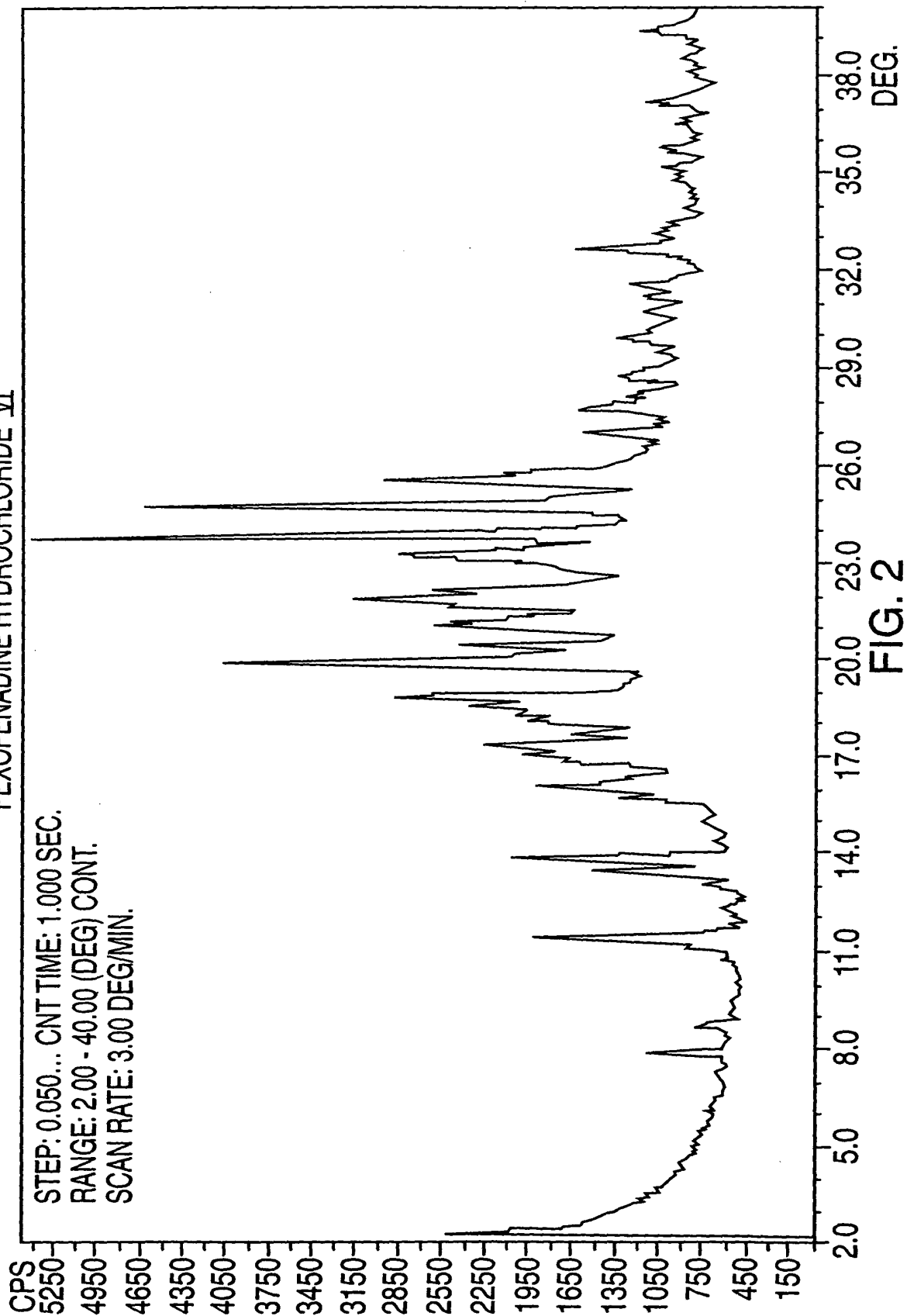


FEXOFENADINE HYDROCHLORIDE V



FEXOFENADINE HYDROCHLORIDE VI



FEXOFENADINE HYDROCHLORIDE VII

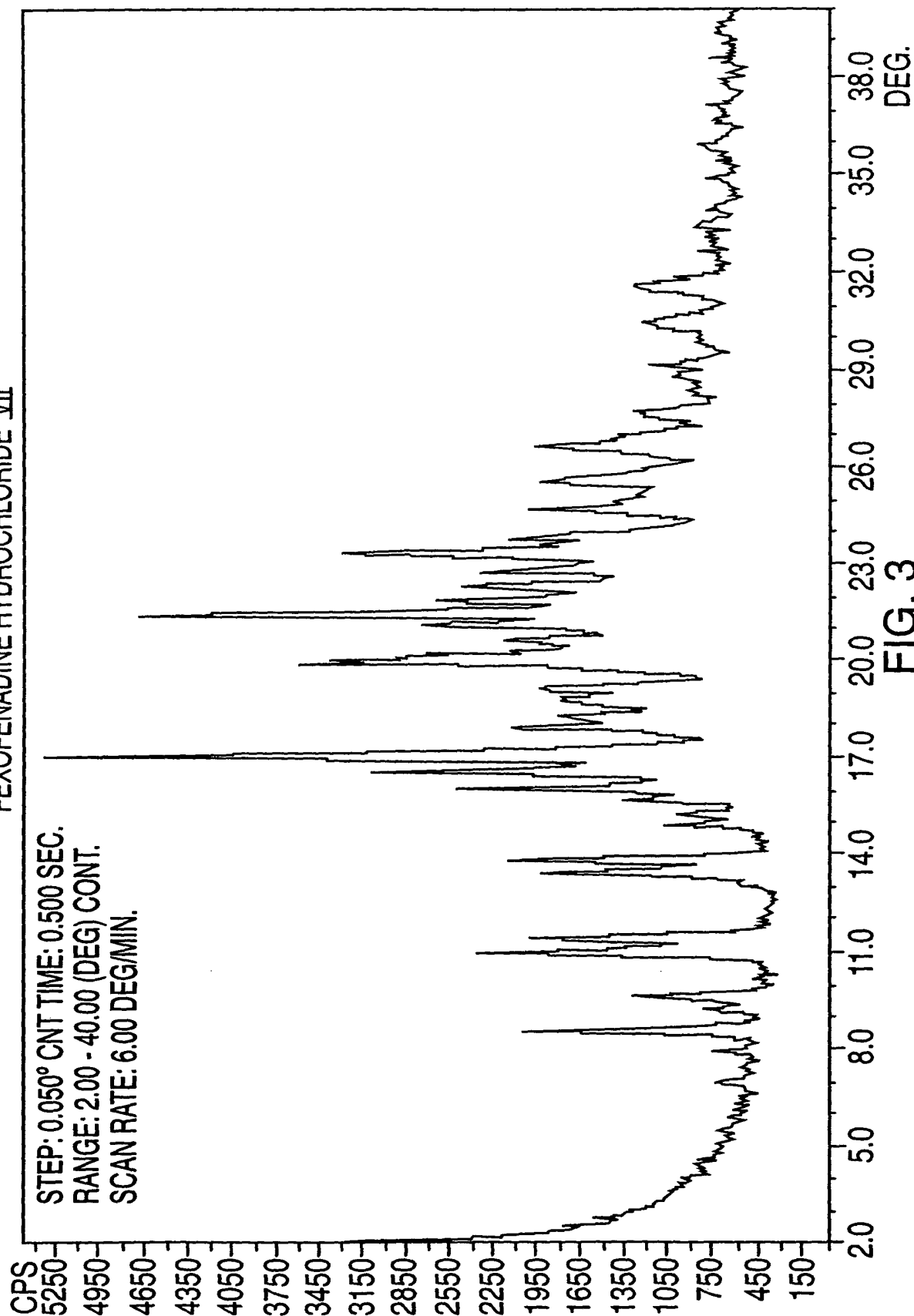
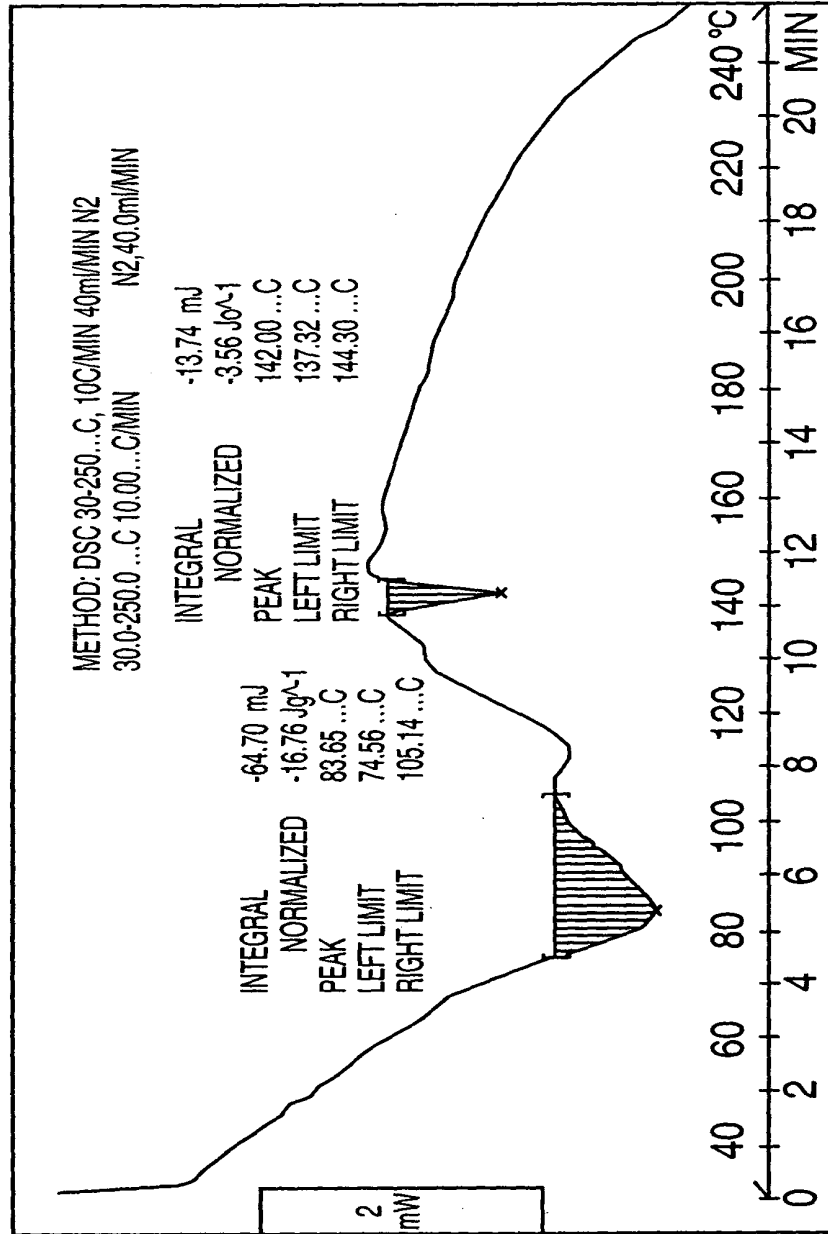


FIG. 3

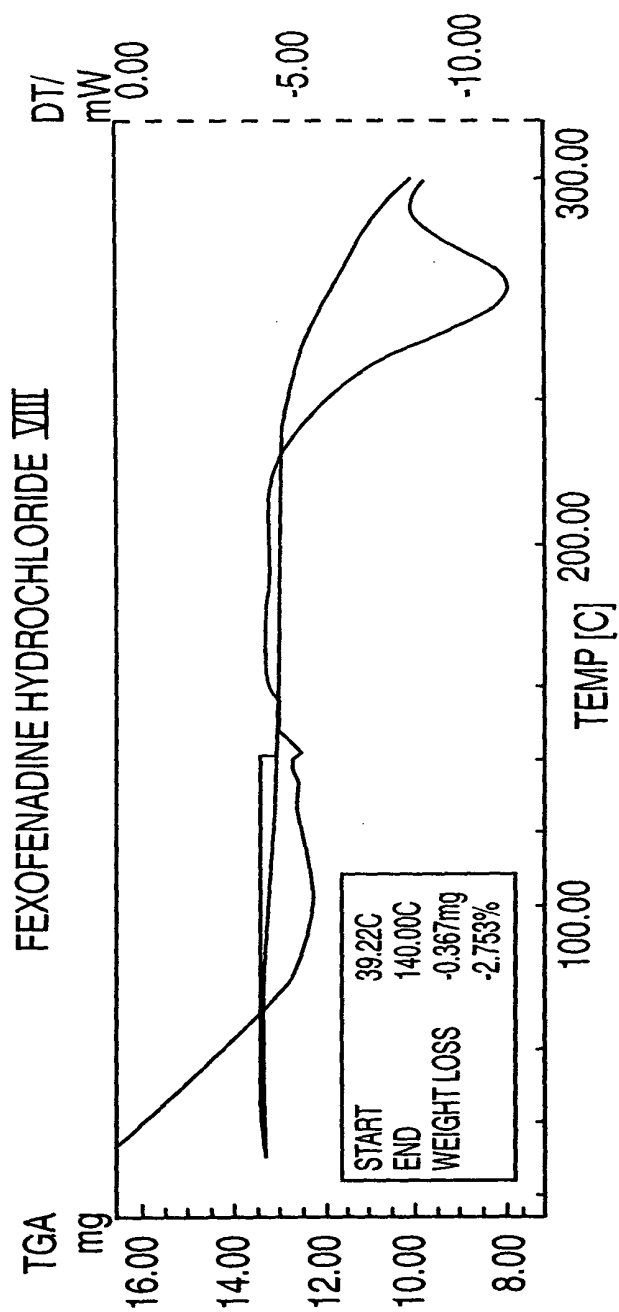
FEXOFENADINE HYDROCHLORIDE VIII



DSC OF THERMOGRAM OF FEXOFENADINE FORM VIII

FIG. 4

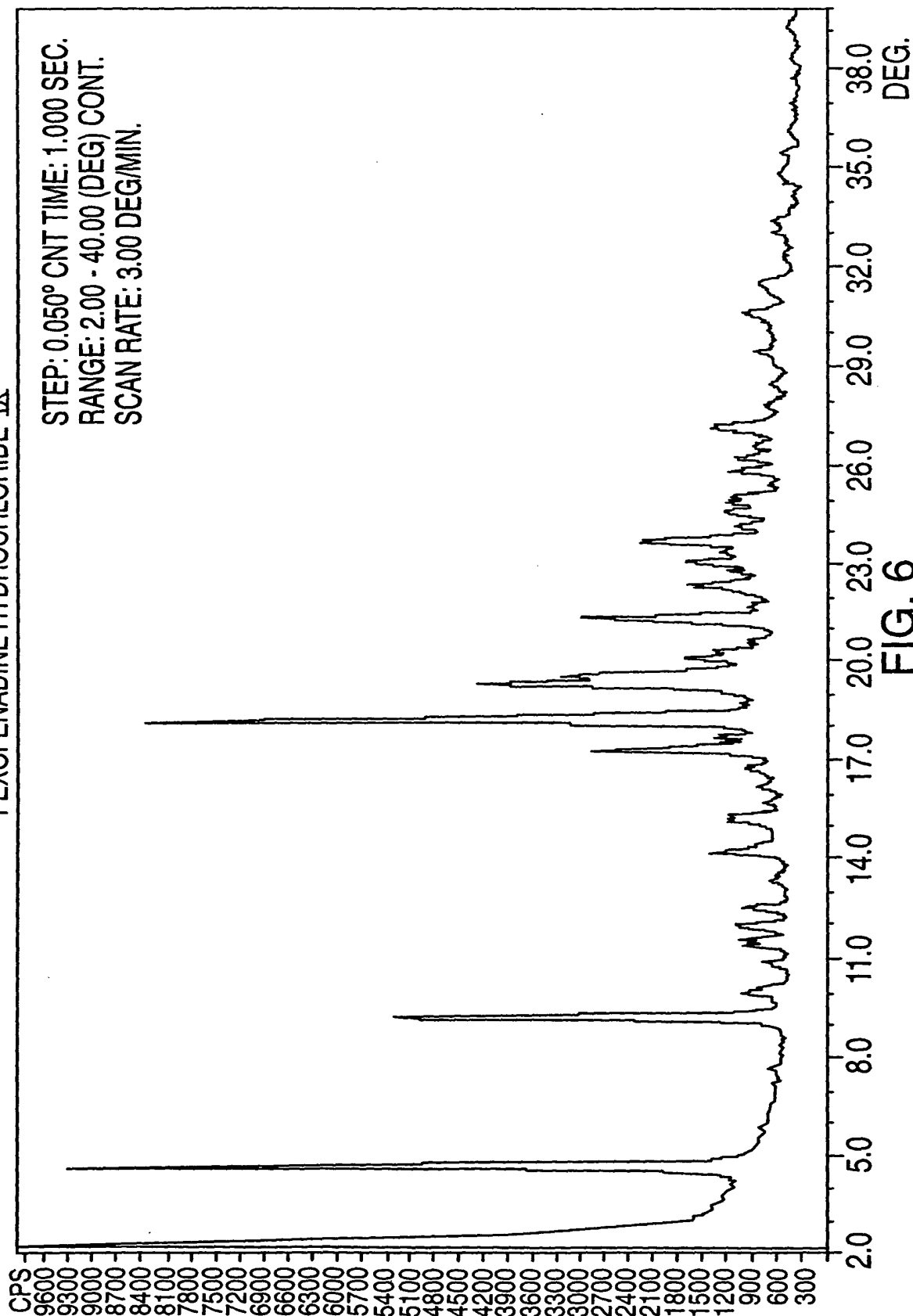
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TGA OF FEXOFENADINE FORM VIII

FIG. 5

FEXOFENADINE HYDROCHLORIDE IX



FEXOFENADINE HYDROCHLORIDE FORM IX

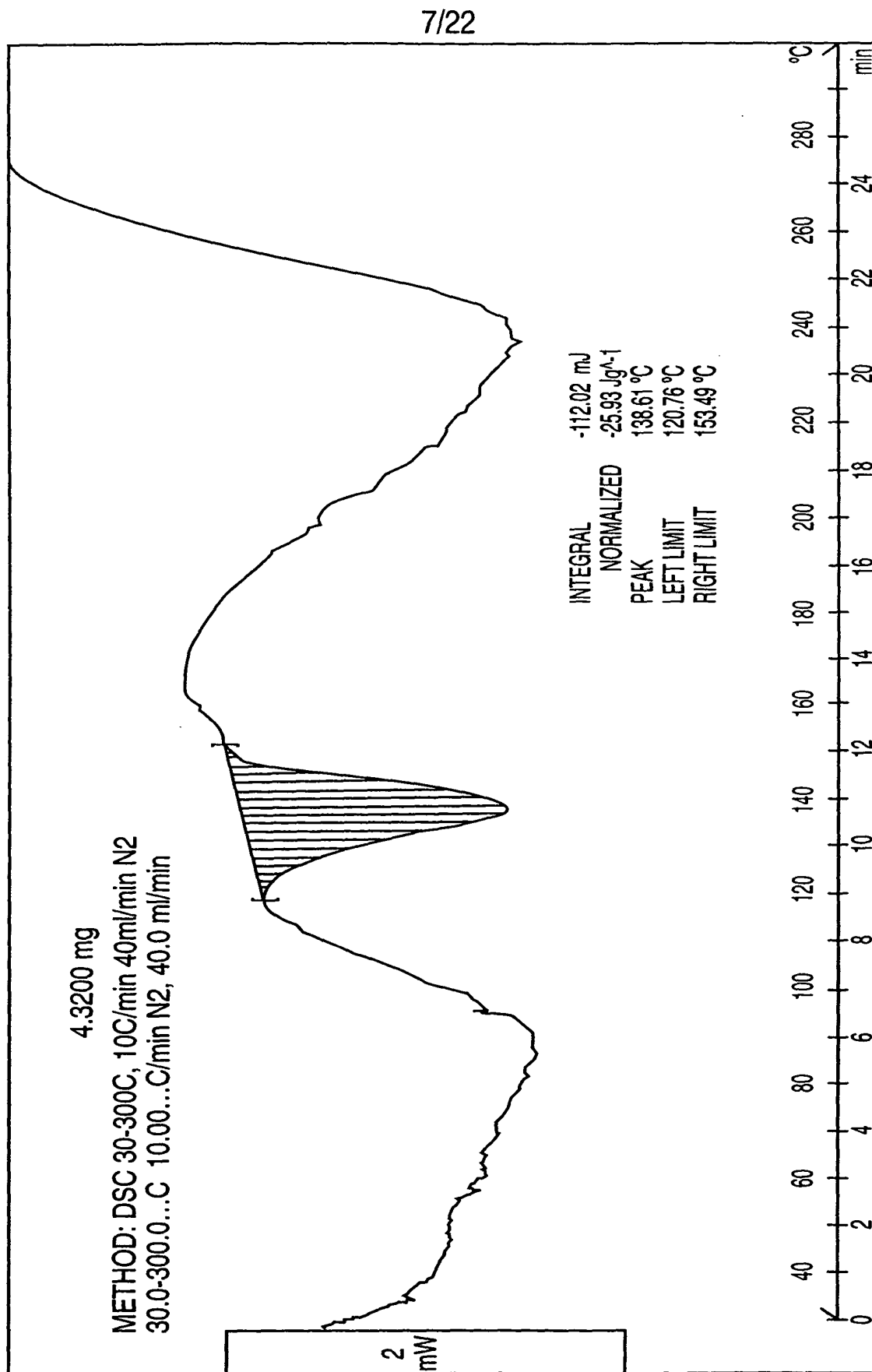


FIG. 7

DTG-50 THERMAL ANALYSIS RESULT

(TEMP PROGRAM)
TEMP RATE HOLD TEMP HOLD TIME
(C/min) (C) (min)
10:00 200.0 0

FEXOFENADINE HYDROCHLORIDE FORM X

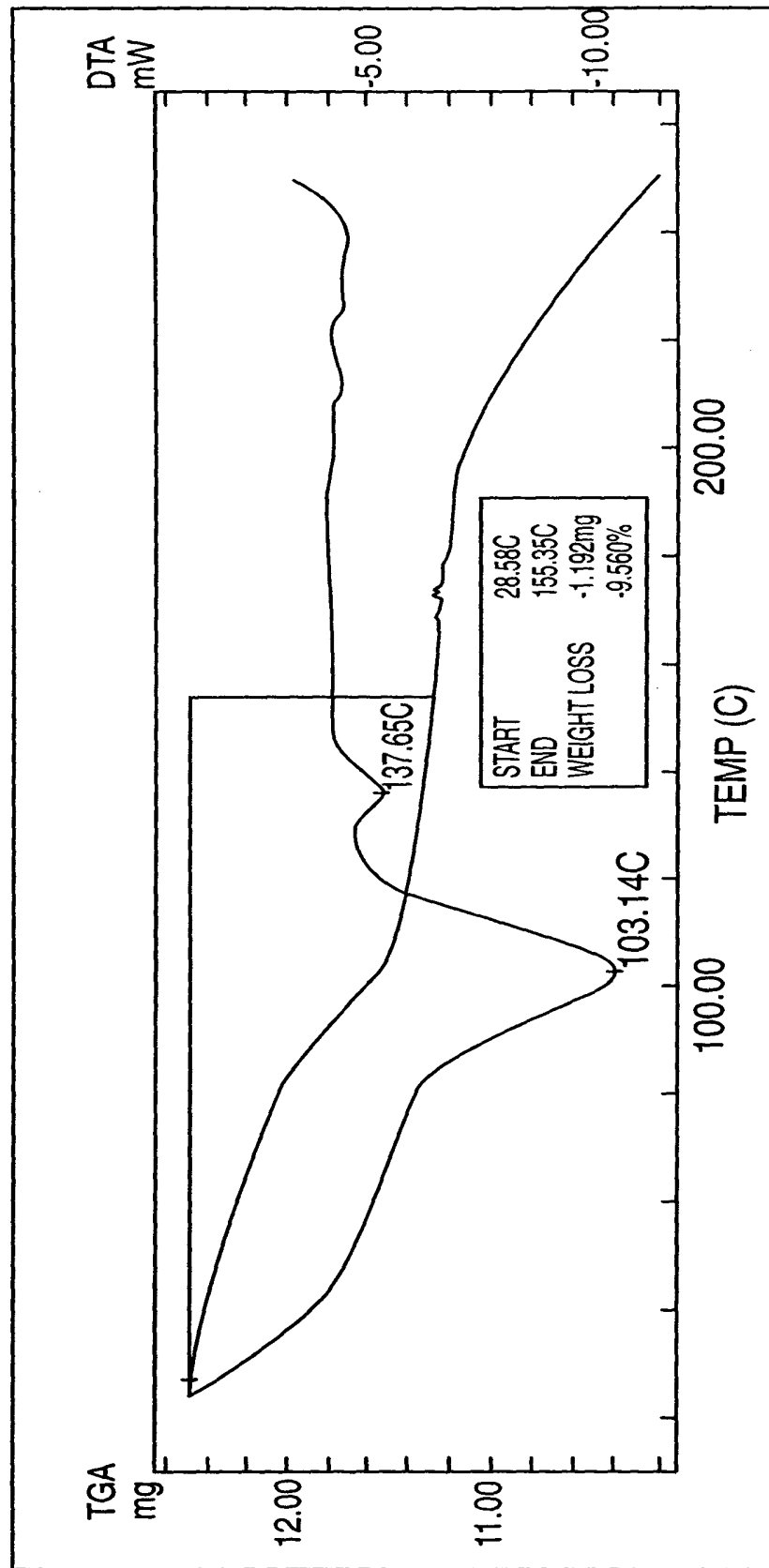


FIG. 8

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FEXOFENADINE HYDROCHLORIDE X

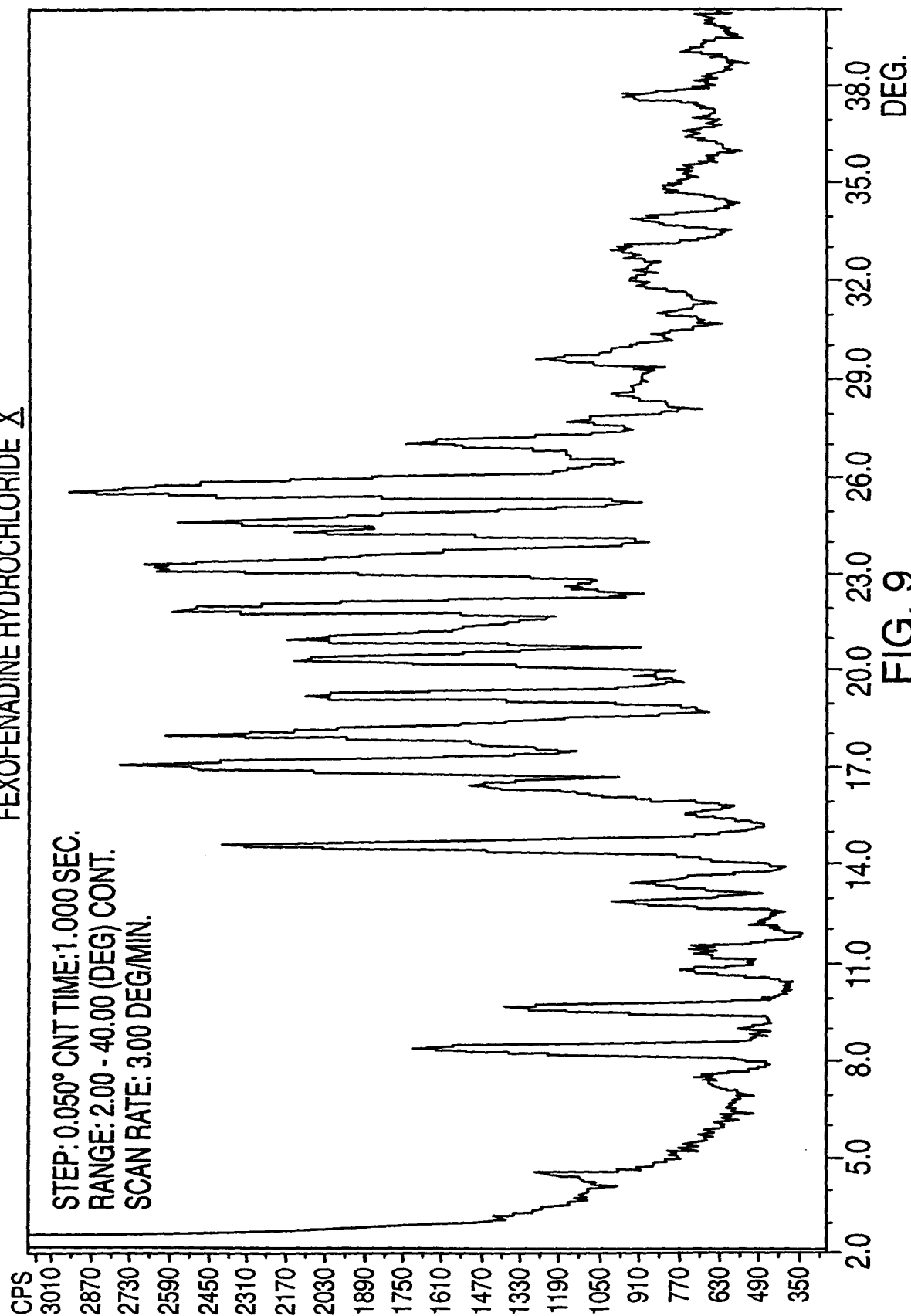
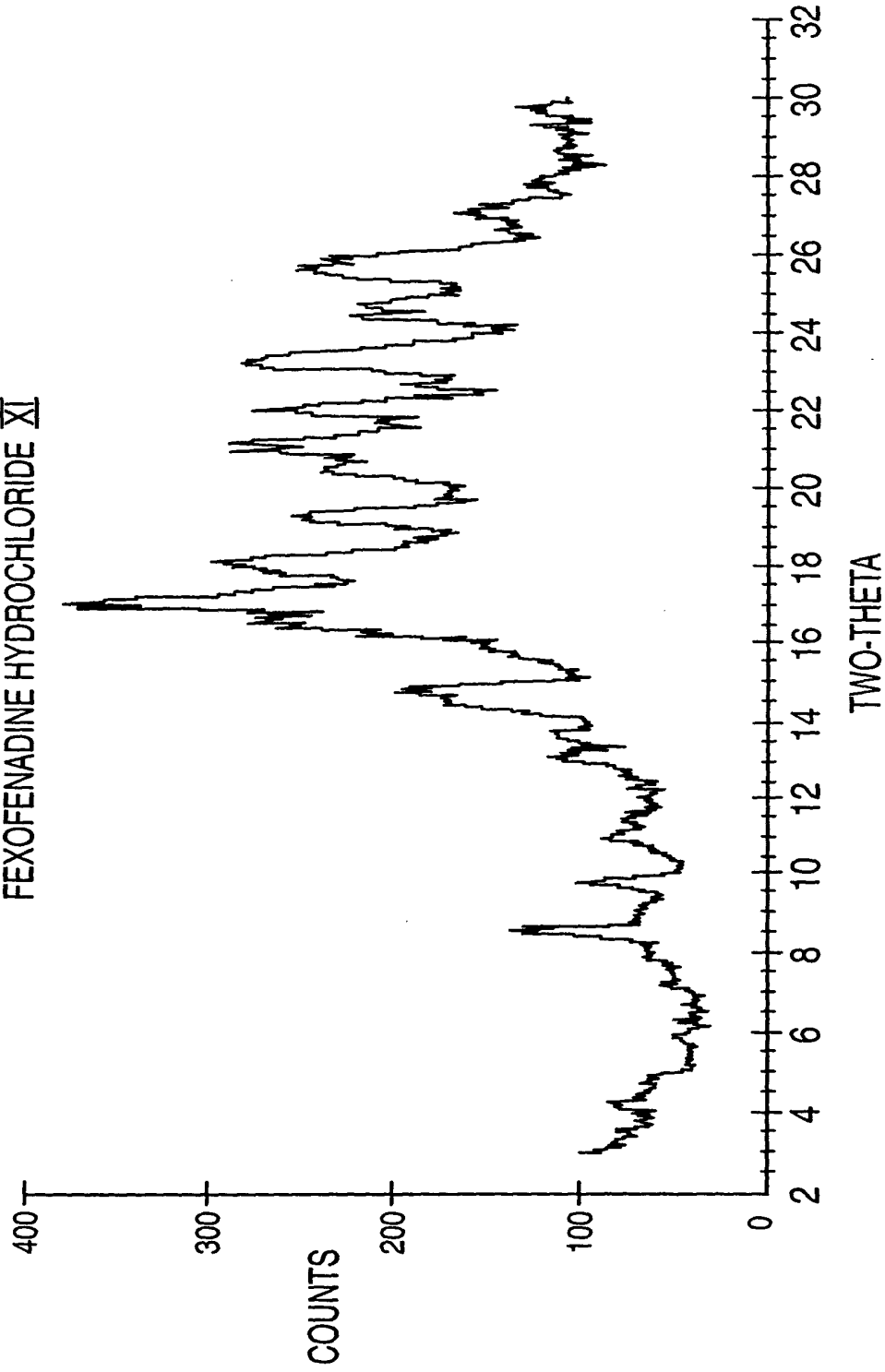


FIG. 9

FEXOFENADINE HYDROCHLORIDE XI



TWO-THETA MIN	3.00	RECEIVING SLIT (MM)	0.2
TWO-THETA MAX	30.00	SCATTERING SLIT (MM)	1
STEP SIZE	.05	KV	40
COUNT TIME (SEC)	.50	ma	28

FIG. 10

FEXOFENADINE HYDROCHLORIDE XII

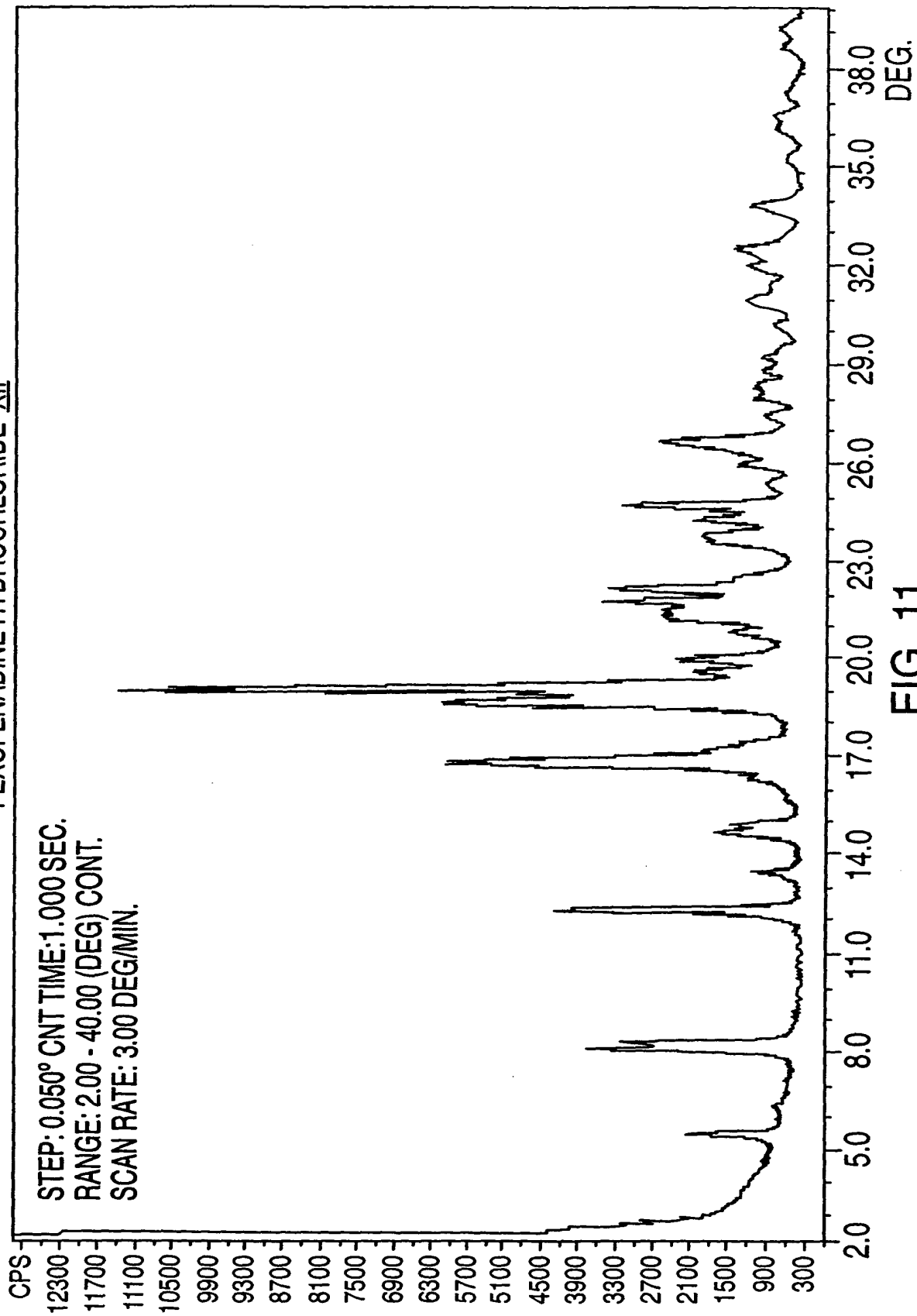


FIG. 11

FEXOFENADINE HYDROCHLORIDE **XII**

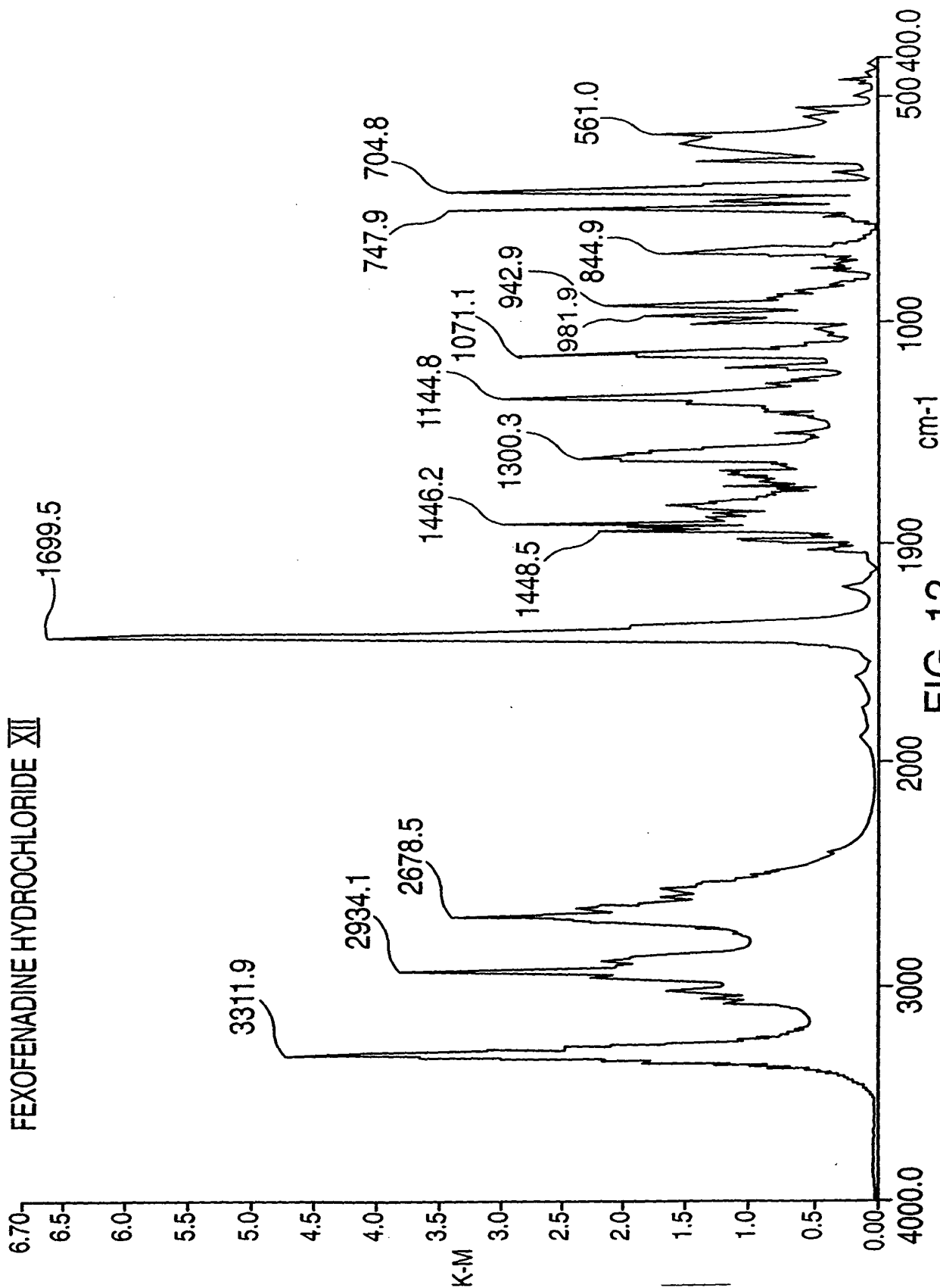


FIG. 12

FEXOFENADINE HYDROCHLORIDE XIII

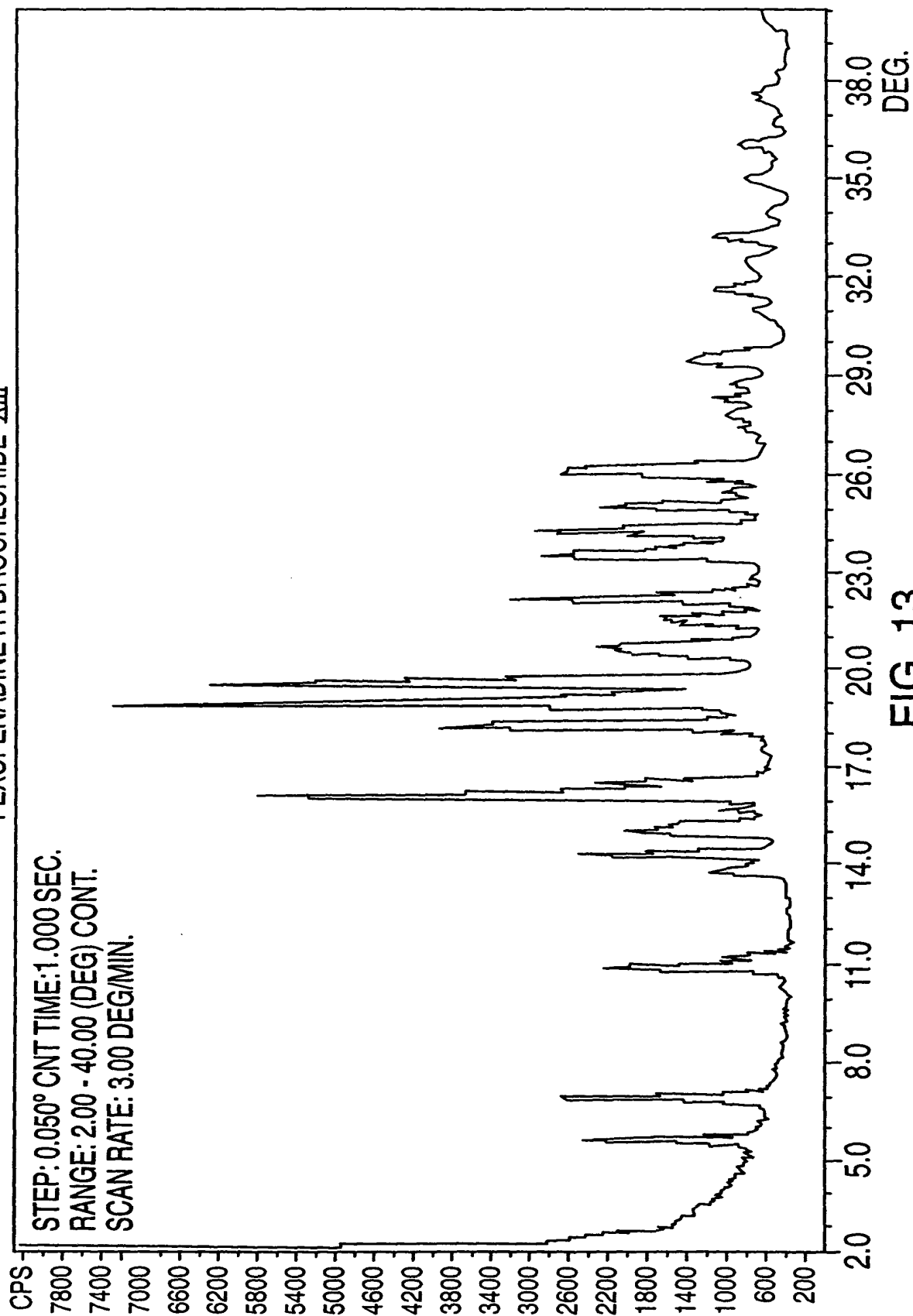


FIG. 13

FEXOFENADINE HYDROCHLORIDE XIII

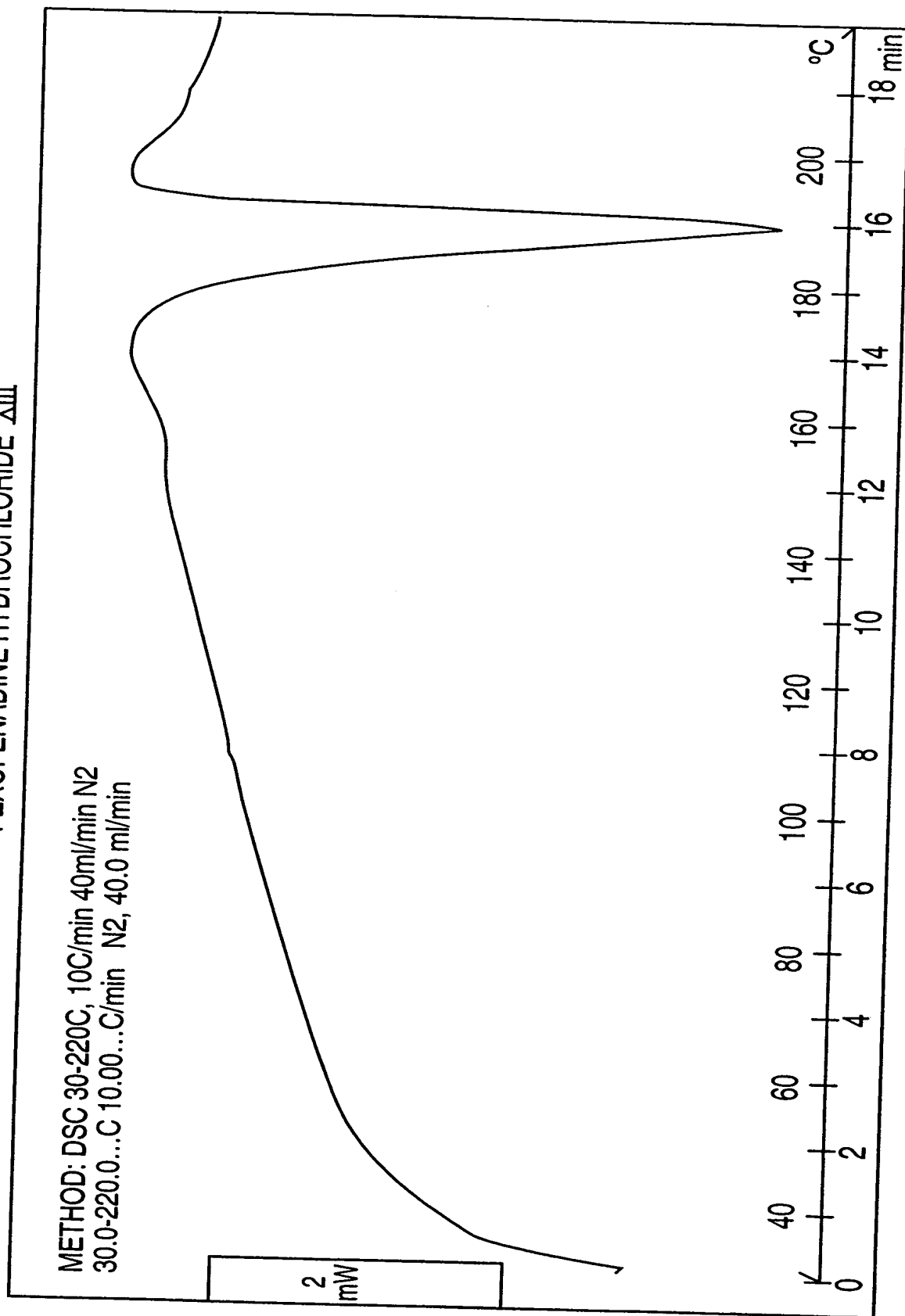


FIG. 14

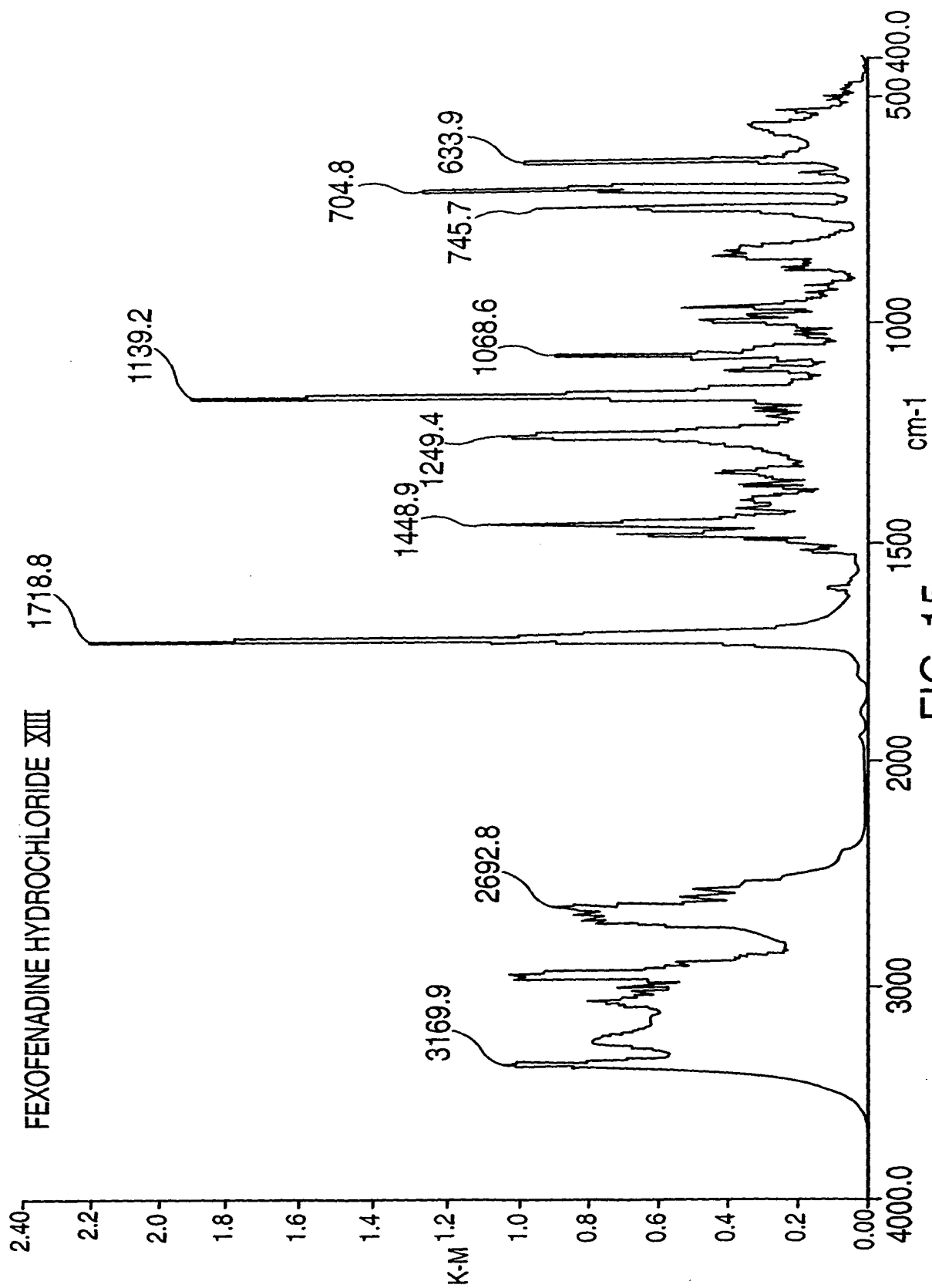


FIG. 15

FEXOFENADINE HYDROCHLORIDE XIV

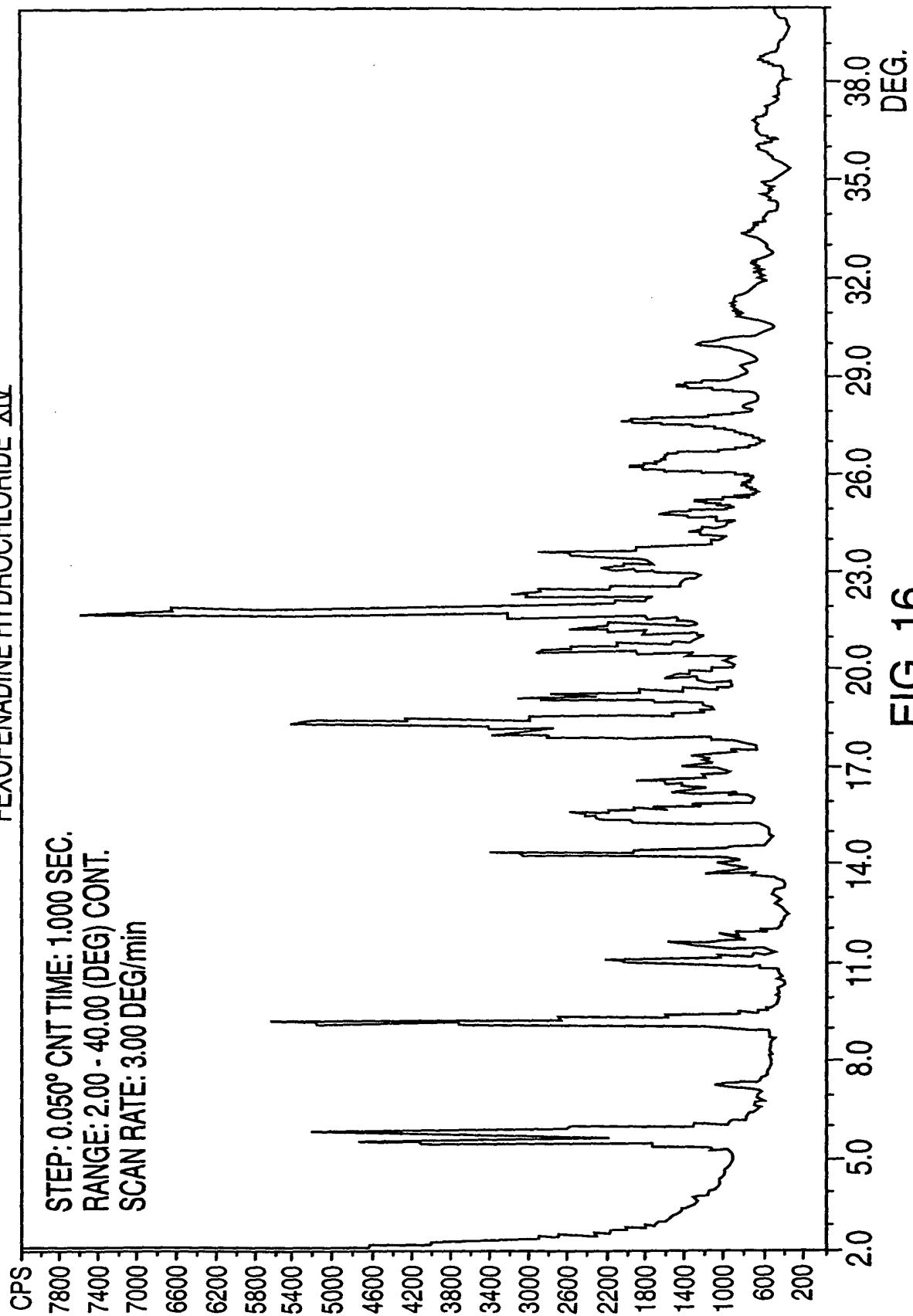


FIG. 16

FEXOFENADINE HYDROCHLORIDE XIV

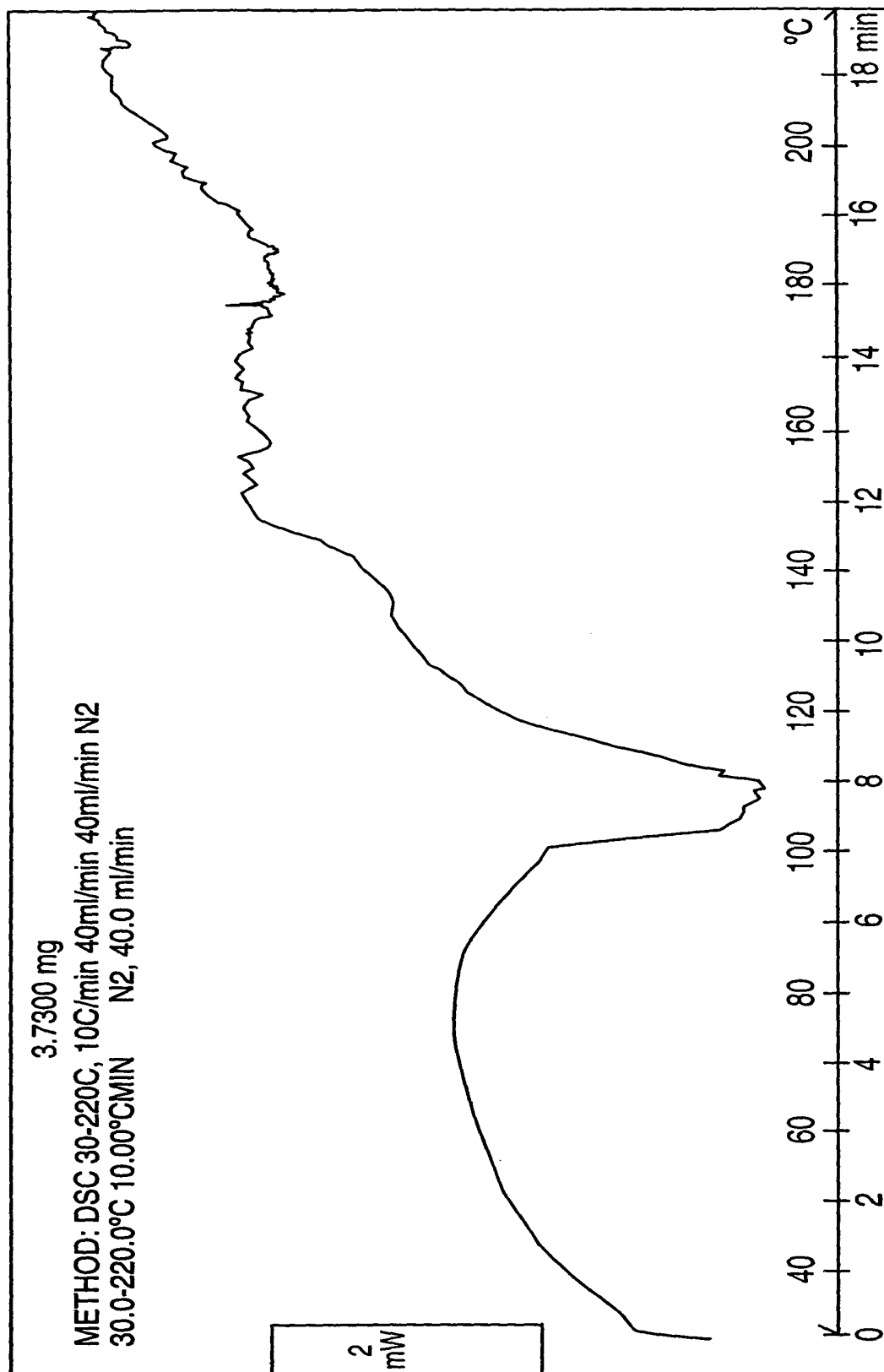


FIG. 17

FEXOFENADINE HYDROCHLORIDE XV

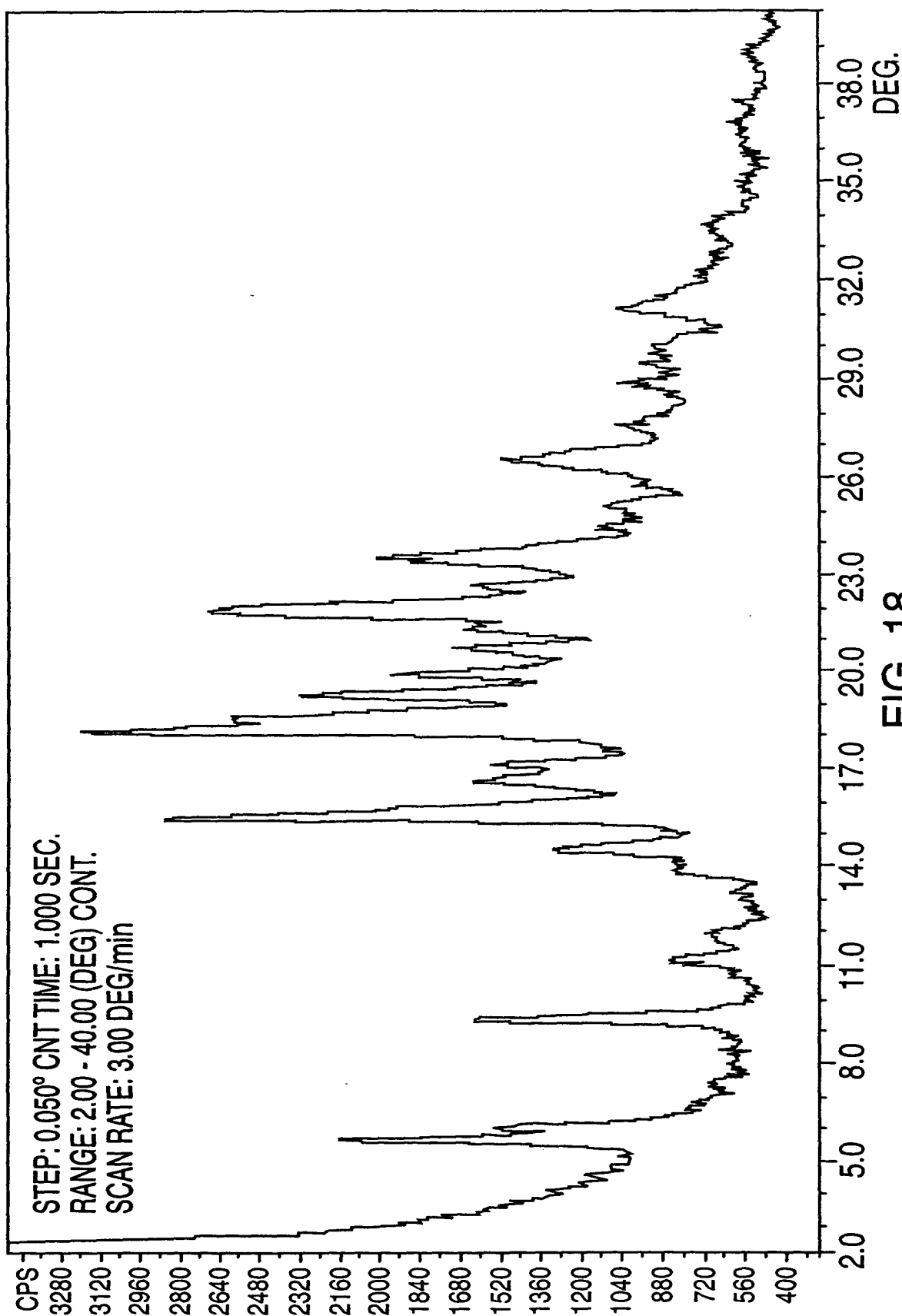


FIG. 18

FEXOFENADINE HYDROCHLORIDE XV

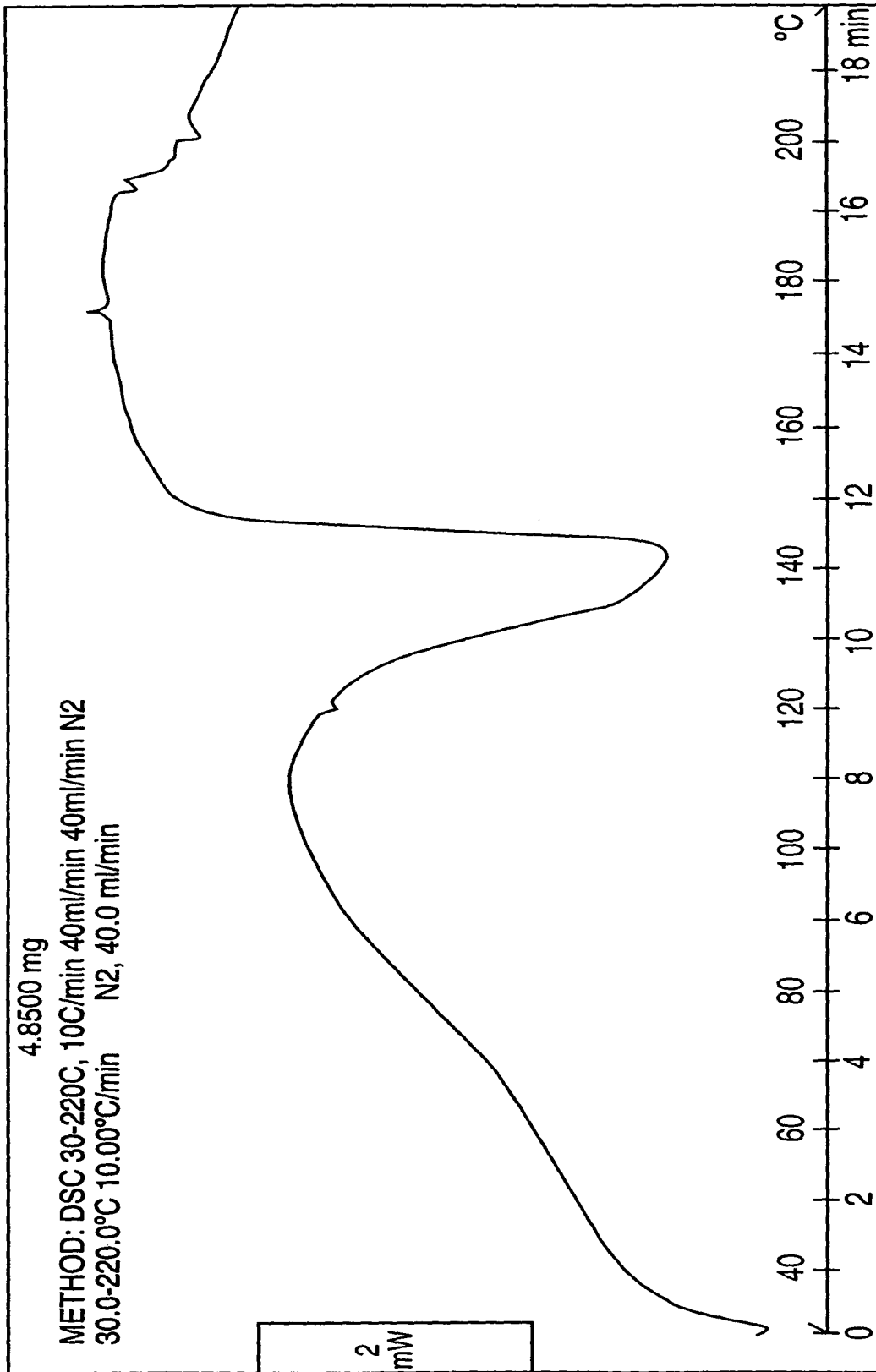


FIG. 19

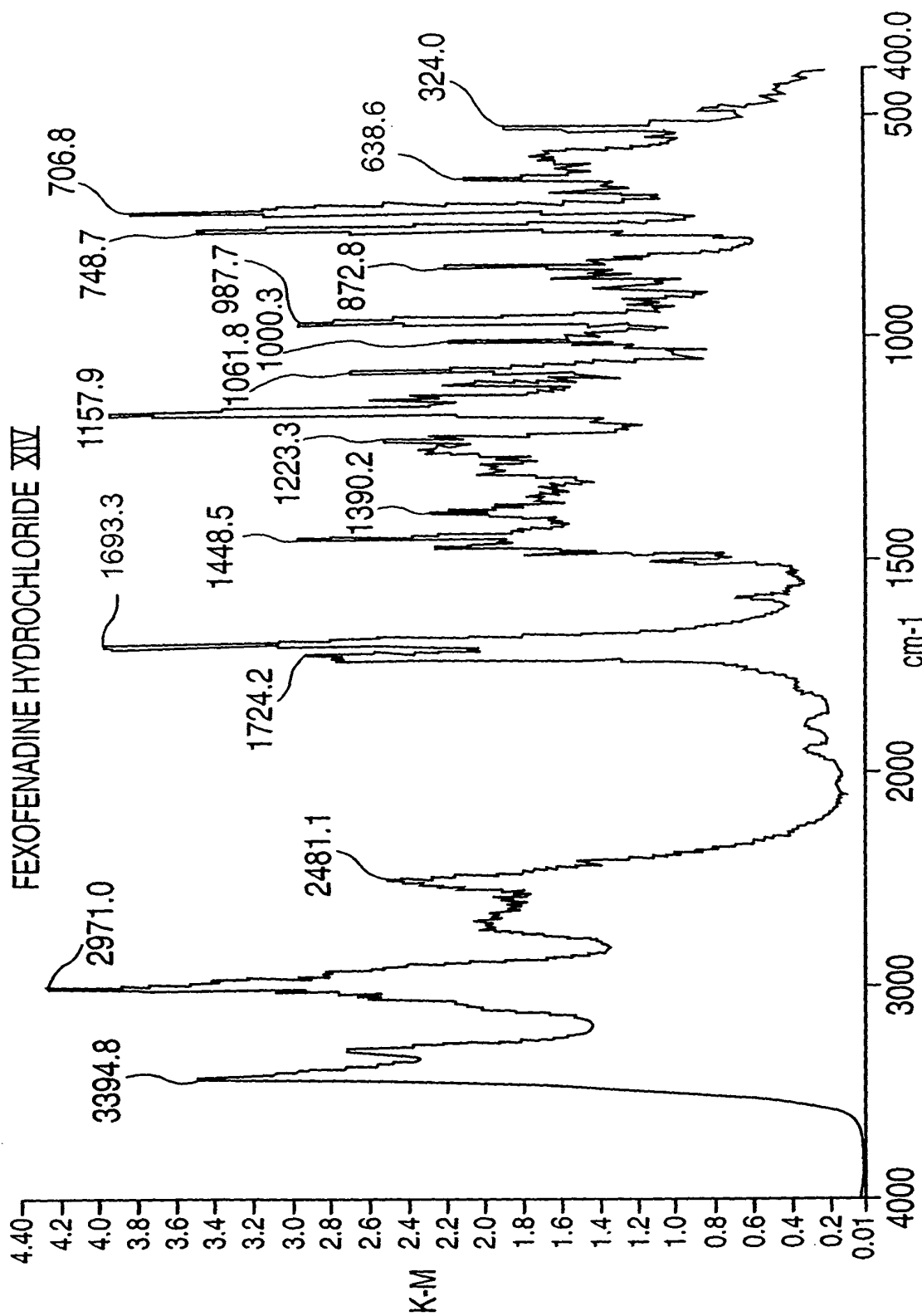


FIG 20

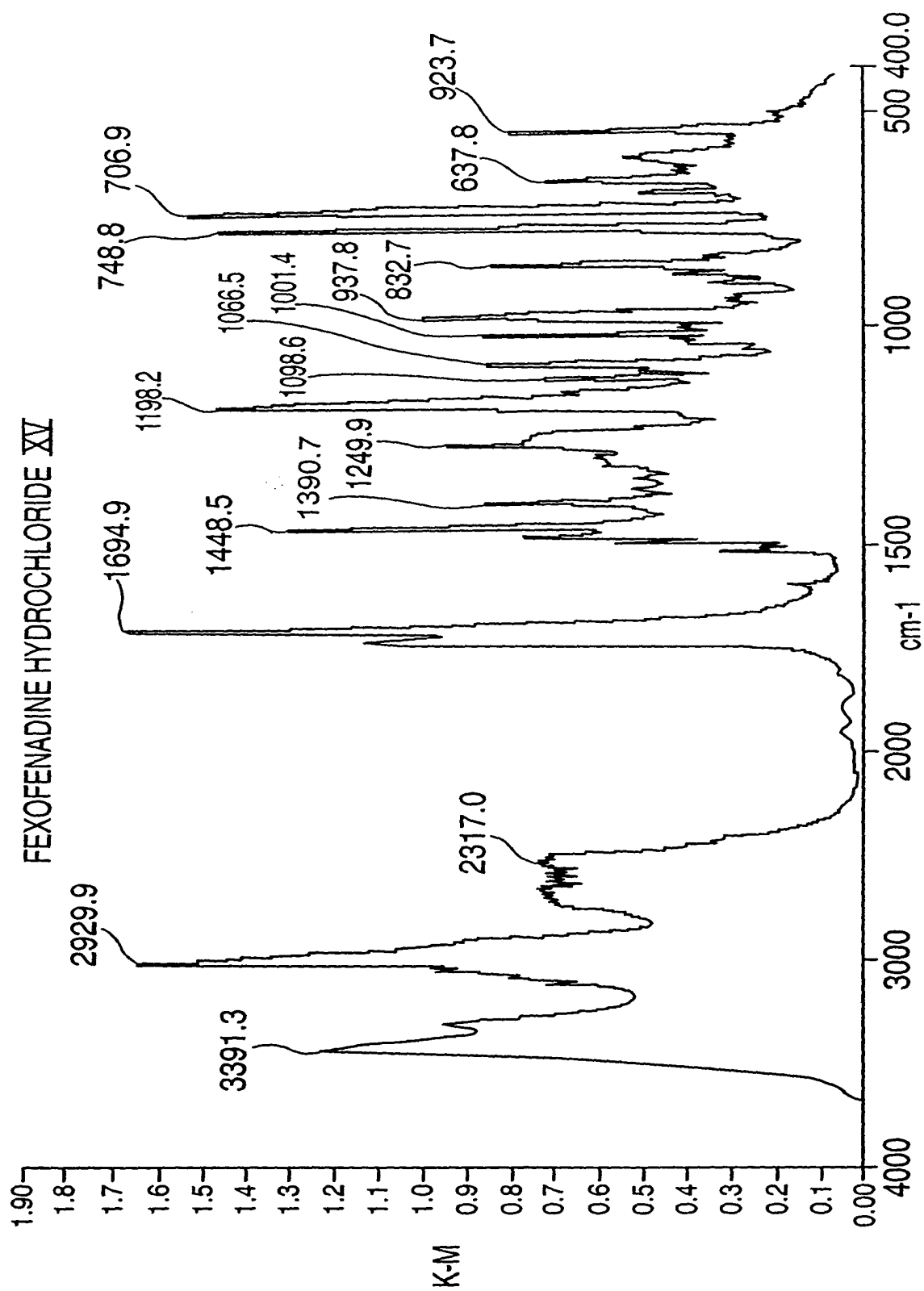


FIG. 21

AMPHORUOUS FEXOFENADINE HYDROCHLORIDE

